Vmag™

20TH ANNIVERSARY COLLECTOR'S EDITION

JULY 2014

THE SCORE GROUP®

THE TOP 100 V-GIRLS EVER!

Voluptuous®

All STACKED • ALL NATURAL

VOLUPTUOUS.COM

WELCOME TO YOUR FANTASY

KARINA HART, ONE OF THE TOP 100 V-GIRLS EVER, WELCOMES YOU TO THIS SPECIAL ISSUE CELEBRATING 20 YEARS OF *V-MAG*.

Vmag™

JULY 2014

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NOTICE: THIS IS ADULT MATERIAL

All of the performers/models, and all of the characters that they portray, were over 18 years of age at the time of the photography. The content is inappropriate for minors and appropriate care should be taken to ensure that it is not viewed by anyone under 18 years of age.

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FELICIA CLOVER
XXX PERFORMER OF THE YEAR IN THE MAY '14 ISSUE OF VOLUPTUOUS

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CELEBRATING 20 YEARS OF V-MAG WITH OUR 100 GREATEST GIRLS

Choosing the top 100 girls in *Voluptuous* history is certainly a labor of love, but that does not make the process easier. In the over 20 years since the first issue of *V-mag* hit the newsstands in 1994, thousands of girls have graced its pages. Many of them have been loved by many readers. All of them have been loved by somebody. So, when compiling a Top 100 list, all of the great girls are going to be included. But some great girls that a lot of V-men loved are going to get left out.

That was a fact we faced when we decided to celebrate 20 years of "All Stacked, All Natural" by honoring our 100 best girls. I'm 99.9% certain you're going to enjoy this issue. I'm 100% certain that somebody is going to get pissed off. But there just wasn't enough room to show the Top 1,000 V-Girls ever. I wish we could have.

So, the Top 100…how did we get it? Well, when we celebrated our 15th anniversary, editor-in-chief John Fox said, "When it comes to our loyal readers, nothing has changed. We have known all along that they love big, natural breasts on real, girl-next-door-type women. That's what they told us back in 1994, and they're still telling us that in 2009." And in 2014.

We know our readers because we listen to them. We read your letters and emails. We know which issues sell better than others and who was featured in those issues. We count your votes for the annual awards. Although the editorial board compiled the Top 100 list, we were never alone. We always had the voice of you, the readers, whispering in our ears, guiding us. We never asked ourselves, "Do we like this girl?" We always asked ourselves, "How much do the readers like this girl. Do they think she's Top 100?"

This issue consists of photos of all the girls in the *V-mag* 100. Many appear more than once. Almost all of them appear in the year in which they debuted. Some of them have been with us for many years, so this issue presented us with the opportunity to see how they have changed.

Oh, one more thing. Some things *have* changed. In 1994, we only published a paper version of *V-mag*. Now, the digital, online version has become very popular (partly because of the free videos imbedded in each issue, partly because of the versatility and mobility of the digital edition). To celebrate our 20th, we're giving away the digital version of this issue free to all readers. Until June 30, 2014, go to Scorevip.com/vmag and download this issue to your mobile device to keep forever and take wherever you wish.

Enjoy, and happy 20th anniversary, V-men! We're looking forward to the next 20 years.–**Dave Rosenbaum**

Jennica Lynn is already a great V-Girl.

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1994

NATURALS LOVERS GET THEIR MAG!

In 1994, *SCORE* was on its way to becoming the No. 1 big-tit mag in the world, riding the crest of a wave created by the popularity of bigger-than-life girls with mega-sized breasts atop super-slim bodies. But while many big-boob lovers were enjoying that wave, many others felt as if they had been washed ashore. Left behind.

"At that time, *SCORE* was a pretty even mix of augmented and natural girls," recalled editor-in-chief John Fox. "We were receiving a lot of feedback from *SCORE*'s readers indicating that a fair percentage of them were so opposed to augmentations that it was preventing them from being regular *SCORE* buyers. We knew that by creating a new magazine, we would be cutting into *SCORE*'s readership, but we already had competition out there, mainly *Gent*, that was cutting into *SCORE*'s readership, too. We wanted to put our own SCORE Group quality alternative out there. So, basically, *Voluptuous* was started as an all-natural version of *SCORE*."

Continued on page 154

Chloe

At *Voluptuous*, we take pride in the quality of our overall presentation, knowing that without great girls, our efforts would be for naught. But with girls such as Germany's Chloe Vevrier (previous spread), Latina sexpot LaTina and Lisa Miller, another German beauty, we couldn't go wrong. Although Chloe had become a professional model by 1994, Lisa, like many V-Girls to come, was a girl-next-door living out her fantasies.

Lisa Miller

V-mag™ BACK ISSUES DEPARTMENT

DIGITAL MAG AVAILABLE

JUNE 2014—Terri Jane and Nancy Navarro return. Janessa Loren's debut interview. Plus, Cameron Skye's first hot fuck!

DIGITAL MAG AVAILABLE

MAY 2014—Roxi Red pics and interview. Renee Ross, Hitomi, Joana, Karina Hart, Sirale, Rockell and Felicia Clover XXX.

DIGITAL MAG AVAILABLE

APRIL 2014—Scarlet LaVey and Rachel Love XXX. Bex Shiner, Dani Moore and Elle Flynn debut. *Voluptuous Xtra 15* preview.

DIGITAL MAG AVAILABLE

MARCH 2014—Three hardcore layouts featuring Jessica Roberts, Angel DeLuca and Nikki Smith and three new naturals.

DIGITAL MAG AVAILABLE

FEBRUARY 2014—Gya Roberts can't stop sucking her tits! New girl Brittany Kendall fucks. Jennica Lynn pics & interview.

DIGITAL MAG AVAILABLE

JANUARY 2014—Arianna Sinn in her kinkiest XXX pictorial ever. Brittany Kendall and Valentina Monroe debut and much more!

DIGITAL MAG AVAILABLE

HOLIDAY 2013—Annual contest issue with full layouts of Rockell, Anjii Ross, Scarlet LaVey, Felicia Clover, Roxi Red and Sirale.

DIGITAL MAG AVAILABLE

DECEMBER 2013—Sabina Leigh fucks and sucks two guys. New Rockell photos and interview. Natalie Fiore's tits are bigger!

DIGITAL MAG AVAILABLE

NOVEMBER 2013—Chantal Raye and Charlotte debut. Felicia Clover returns and Bailey Santanna is pregnant and fucking.

DIGITAL MAG AVAILABLE

OCTOBER 2013—Janne Hollan makes a sexy return. Plump Kendra Lee Ryan debuts. Sirale and Pheona Monroe get fucked.

DIGITAL MAG AVAILABLE

SEPTEMBER 2013—Terri Jane takes a sexy skinny dip and a sexy "Tits in Tight Tops" section featuring Renee Ross and more!

DIGITAL MAG AVAILABLE

AUGUST 2013—Eight pages of V-Girls destroying bikinis. Gya Roberts sucks and shaves. Plus a bonus hardcore DVD.

DIGITAL MAG AVAILABLE

JULY 2013—Biggest awards issue ever with full-length pictorials of every Newcomer of the Year. Plus a bonus XXX DVD.

DIGITAL MAG AVAILABLE

JUNE 2013—Meet plump newcomer Scarlet LaVey, a good girl gone bad creaming her tits. Rockell returns. Jolie Rain facial.

DIGITAL MAG AVAILABLE

MAY 2013—Roxi Red's first XXX. Bustier Lana Ivans returns and Jolie Rain. MILF Sophia plus Brandi Sparks & Jasmine Jones.

DIGITAL MAG AVAILABLE

APRIL 2013—Melissa Manning, Anjii Ross and Morgan Page wow you with their fat and juicy tits! Melissa Reed's first XXX.

DIGITAL MAG AVAILABLE

MARCH 2013—After a six-year hiatus, Joana is back and better than ever! K-cup Roxi Red debuts. Felicia Clover's first XXX.

DIGITAL MAG AVAILABLE

FEBRUARY 2013—Rockell makes her *V-mag* debut. Plus, the Montego Babes: Micky Bells, Gya Roberts and Terri Jane.

DIGITAL MAG AVAILABLE

JANUARY 2013—Jam-packed with the busty beauties you love! All the best girls of the year, plus the XXX "Dirty Dozen" DVDs.

DIGITAL MAG AVAILABLE

HOLIDAY 2012—Cover girl Gya Roberts is back and racking them up for you. The biggest tits ever. Krystal Swift fucks, too!

ORDER NOW ON PAGE 13

DECEMBER 2012—Check out the tits on covergirl Roxanne Miller and Krystal Swift. Japa-nese stunner Hitomi is back.

NOVEMBER 2012—German newcomer Emilia Boshe and her 38HH rack! Shyla Shy is preggo and fucking! Karina Hart returns.

OCTOBER 2012—New V-Girl Janne Hollan interview and photos! Siri fucks and gets a cum facial. Newcomer Goldie Ray.

SEPTEMBER 2012—Siri is a good girl gone bad. Jenna Valentine and Leanne Crow in a busty pillow fight. Sabina Leigh XXX.

AUGUST 2012—Features Karla James, Dors Feline, Destiny Rose, Gya Roberts and Victoria Lane. Camille Morgan XXX 3-way.

JULY 2012—Micky Bells and Natalie Fiore go tit-to-tit and Elaina Gregory returns with a full bush. *Cocoa Nut Busters* preview.

JUNE 2012—Renee Ross is Model of the Year. Plus the winners of Plumper, Ass, XXX and Newcomer of the Year categories.

MAY 2012—First Melissa Manning pics. Diane Poppos, Samantha 38G, Karina Hart and Shyla Shy. Bunny De La Cruz XXX.

APRIL 2012—Hitomi's ultimate wet T-shirt show. Destiny Rose finally goes all the way. Arianna Sinn gets wet in the tropics!

MARCH 2012—Catt Green and Beverly Paige stroke and tit-fuck a cock together. Super-busty Dors and Natalie Fiore return.

FEBRUARY 2012—Terri Jane and her K-cup rack return! Super-stacked Elaina Gregory returns for her first tug job!

JANUARY 2012—Check out V-mag's annual contest issue. Check out all of the busty, curvy babes who were tops in 2011.

HOLIDAY 2011—Cover girl Micky Bells, a three-way with Maserati and Desiree. Newcomer Catt Green unveils her teen tits.

DECEMBER 2011—The debut of the *Montego Babes* trio, featuring newcomer Gya Roberts, Micky Bells and Terri Jane.

NOVEMBER 2011—Bow down to the Queen of Cleavage, cover girl Micky Bells. EXTRA! V-mag legend Diane Poppos is back,

OCTOBER 2011—J-cup Leanne Crow debuts. Dors Feline, Valory Irene, Terri Jane & Lana Ivans in a preview for *Big Tit Skinny Dip.*

SEPTEMBER 2011—Summer's end is here and we're celebrating the best of our big tits in tiny bikinis! Covergirl Terri Jane debuts.

AUGUST 2011—Natalie Fiore, bustier than ever and showing off her rack . Scarlett Rouge & Shyla Shy in raunchy XXX.

JULY 2011—Cherry Brady returns in a bullet bra. Taylor Steele's first tug job. Arianna Sinn and Sophie Mae tit-to-tit.

JUNE 2011—Steamy layouts of Renee Ross, Miosotis, Ashley Sage, Kristina Milan, Arianna Sinn, Karina Hart and more.

RARE BACK ISSUES NOW AVAILABLE!

MAY 2011—Dors Feline's debut pics and interview. Daniella Grey and Alix Lakehurst hardcore. Plus, a "Mighty Titans" special.

APRIL 2011—First pics of Elaina Gregory. Kali West is pregnant! Vanessa Del and Arianna Sinn show off their hardcore skills.

MARCH 2011—Lexi Summers and Sadie Berry suck 'n' fuck in their first XXX layouts. Kristina Milan and Alix Lakehurst return.

FEBRUARY 2011—First look at Valory Irene. Miosotis and pregnant April McKenzie hardcore. Teen newcomer Lexi Summers.

JANUARY 2011—Stacked with the busty babes you love! The year's best girls joust to stake their place in big-tit history.

HOLIDAY 2010—Cherry Brady returns hotter than ever. Arianna Sinn tit fucks. Plus, a preview of the DVD *All The Way Renee.*

DECEMBER 2010—Arianna Sinn sizzles on this month's cover! Destiny Rose returns for some man-meat. Plus, new Karina pics.

NOVEMBER 2010—Renee Ross side-by-side with a teen flattie! Michelle May headlines our "Mega Bra Special" and more!

OCTOBER 2010—Covergirl Karla James' return in a skimpy red bikini is a must-see! Plus, KKK-cupper Kristina Milan debuts.

SEPTEMBER 2010—Natalie Fiore is back and her tits are bigger than ever. Destiny Rose and Kaytee Carter have lezzie fun!

AUGUST 2010—New mom and covergirl Bebe Cooper flaunts her milk-filled tits. Plus, your first look at G-cupper Tatiana Blair.

JULY 2010—British titter Karla James debuts. Jenna Valentine returns with a steamy interview. Plus, preggo Stefani tit-play!

JUNE 2010—Our annual awards issue with brand new layouts of Model of the Year winner, Karina Hart. Plus, all of the runners up!

MAY 2010—Extra curvy covergirl Karina Hart turns up the heat and newcomer Melonie Max tells all in an exclusive interview.

APRIL 2010—Shyla Shy returns rocking a skimpy bikini. Devin Taylor returns to flaunt her bigger tits, plus busty newcomers.

MARCH 2010—Busty Brit Ashley Sage returns. Arianna Sinn debuts and Janet Jade and Christy Marks share a cock.

FEBRUARY 2010—J-cupper Renee Ross returns, plus three hot newcomers: Taylor Steele, Destiny Rose and Lanea Love.

JANUARY 2010—A roundup of *V-mag*'s best girls of 2009 hoping to be crowned as the best, busty models of the year.

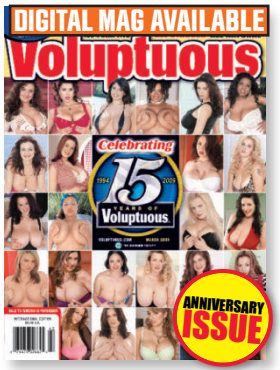
HOLIDAY 2009— Scarlett Rouge returns and also stars in our DVD preview of *Sex In The Titties.* Plus, Anna Kay debuts.

NOVEMBER 2009—Ashley Sage returns and things get steamy as she plays with her tits in a pool. Plus, Michelle May debuts!

JUNE 2009—Our annual awards issue features brand-new layouts of Karina Hart and Christy Marks. Plus, four newcomers.

MAY 2009—Super-busty Ariana Angel makes her first appearance in V-mag. Plus, an interview with red-haired vixen Jolie Rain.

APRIL 2009—A collector's item! Ashley Sage Ellison's debut is one you can't miss. Plus, ebony Mianna Thomas debuts, too



MARCH 2009—Our 15th anniversary collector's issue is packed with the greatest V-Girl's ever. Hot photos of over 200 girls!

JANUARY 2009—Our awards issue has special pictorials of the 2008 Model, Plumper and Newcomer of the year finalists.

HOLIDAY 2008—Christy Marks pops her hardcore cherry! Plus, Mandy Pearl fucks in our preview of *Stacked Street Sluts.*

DECEMBER 2008—Paola Rios returns, plus Annie Swanson and Ana show their lesbian lust! Also, new pics of H-cupper Karina Hart.

NOVEMBER 2008—Rachel Love returns in an exclusive interview with hot, new photos. Also, pics of newcomer Haydee Rodriguez.

OCTOBER 2008—Emily Cartwright is bigger and better than ever. Sunshine is knocked up, and Gabriella Michaels XXX

SEPTEMBER 2008—Carol Brown makes a long overdue return. Plus, Melissa Mandlikova, Victoria Lane and much more!

AUGUST 2008—Newcomer Karina Hart will blow your load! Plus, a steamy Slone Rider interview and Terry Nova's first fuck.

JULY 2008—Christy Marks is back, plus newcomer. Bunny De La Cruz. Also, Anna Song, Kitty Lee and Emily Anderson return.

JUNE 2008—Our annual awards issue with our Model, Newcomer and Plumper of the Year winners. Plus, Anna Carlene debuts!

APRIL 2008—You'll love brand-new covergirl Victoria Lane and the debuts of Alanna Ackerman and Stefani. Plus, Joana returns!

MARCH 2008—Mega-boobed newcomer Diana joins first-timers Slone Ryder, Mandy Mason and Simone Lee.

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THE Vmag 100™

Our 100 greatest girls, year by year

1994
Chloe Vevrier
Lisa Miller
LaTina

1995
Bonnie Banks
Danni Ashe
Jenny
Rachel Love
Rhonda Baxter

1996
Carrie
Carol Brown
Danni
Linsey Dawn McKenzie

1997
Carrie Lynn
Effie
Heather Michaels
Sammie Black

Autumn Jade

Fiona Steels

2000
Amanda White
Chaz
Diane Poppos
Denise Davies
Fiona Steels

2001
Desirae
Inesse
Samantha
Sarah Mercury
Sharday
Susie Wilden

2004
Bozena
Joana
Kellie Garnett
Kelly Kay
Veronika

2005
Bea Flora
Miranda
Samantha Kay

2006
Anna Song
Brianna Costello
Eden
Samantha Sanders

2007
April McKenzie
Christy Marks
Natalie Fiore
Tera Cox

2008
Gianna Rossi
Janet Jade
Karina Hart
Victoria Lane

2009
Ashley Sage Ellison
Mianna Thomas
Michelle May
Sophie Mae
Renee Ross
Shyla Shy

2010
Arianna Sinn
Destiny Rose
Miosotis
Jenna Valentine
Karla James
Kaytee Carter
Kristina Milan
Taylor Steele

Deja

Linsey Dawn McKenzie

1998
Autumn-Jade
Kim Hines
Jade
Michelle

1999
Deja
Jessica Turner
Kerry Marie
Lorna Morgan
Via Paxton
Sierra

2002
Annie Swanson
Chaka T.
Lenka
Michelle Bond
Nadine Jansen
Jezhabelle

2003
Angela White
Brandy Talore
Cassandra
Cherry Brady
Ines Cudna
Maria Moore
Samantha Sapphire
Sunshine

Jezhabelle

2011
Dors Feline
Elaina Gregory
Gya Roberts
Leanne Crow
Maserati
Micky Bells
Terri Jane

2012
Aspen
Hitomi
Melissa Manning
Siri

2013
Rockell
Roxi Red

Cherry Brady

2014
Jennica Lynn
Lily Madison

Lorna Morgan
Bea Flora
Victoria Lane
Ashley Sage Ellison
Karla James
Dors Feline
Christy Marks

Bonnie Banks

Danni Ashe

1995

WE LOVE BIG TITS AS MUCH AS YOU DO!

Twenty years after the first issue of *Voluptuous,* the only big-boob magazines left standing are *V-mag* and its sister publications, *XL Girls* and *SCORE.* In retrospect, that should come as no surprise. In the 1990s, the other big-tit mags looked and read as if they were done by people who *knew* there were men out there who loved big boobs but never had that feeling themselves…that heart-racing, mind-spinning sensation a big-boob lover gets whenever he sees a big pair.

We knew that feeling and knew you'd want what we wanted, such as the fantasy vacation known as Boob Cruise, a date with a *Voluptuous* covergirl and the chance to be on the set for a photo shoot (below from the June '95 issue). Because we're living the dream, too.

Win a big boob photo shoot!

Subscribe to Voluptuous and we'll take you on location to live the life of a big-bust photographer!

We only do this once a year, but it's one of our most popular contests, so listen up guys! We're going to send one lucky Voluptuous reader on location for three days of tits, tits and more tits, plus as much bouncing bottoms as he can handle. Spray down the models, work the light meter, or just kick back and enjoy the action. The choice is up to you. And all you have to do is subscribe to Voluptuous (no purchase necessary) using the coupon on page 13 of this issue. Josh Crapi (above, hard at work spraying down Bethany Bouldin) won last year's contest and we flew him to Sanibel Island, Florida for what he described as the "greatest three days" of his life. Get these entries in, because we'll be selecting the winner on June 15, 1995, for an upcoming big-boob photo shoot. Airfare, hotel and all the boobs you can handle are included. See page 14-15 of this issue for important contest information and get ready…the next things you spray may belong to the most voluptuous women on earth!

Lisa Miller

Great Scot! That's what we said upon seeing Scottish farmer's daughter Bonnie Banks (previous page). Memorable tits and a great ass would make Danni Ashe (page 15) a favorite well into the 2000s. Lisa Miller continued to be the ultimate V-Girl. And not only was Rhonda Baxter the covergirl of the May '95 issue…she gave readers her address so they could write to her and ask for a date!

Rhonda Baxter

Renee Ross, Sapphire, Micky Bells, Sammie Black… and Jenny. Those are the names that come to mind when thinking about the super-stackers in *Voluptuous* history. And to think: Jenny was only 18 years old when she first placed her GG-cups on display. "Eighteen years, 14 days, to be exact," Jenny said. California beauty Rachel Love showed her tits for the first time in the Sept. '95 issue. Nineteen years later, Rachel is still modeling.

Rachel Love

1996

THE HOME OF THE NEW NATURALS

In 1994, *Voluptuous* was born. In 1995, the mag went monthly. So, readers wondered, what would we do for an encore

Well, we'd give you newcomers. Lots of them. Katie came along in the January '96 issue. Carol Brown and Vicky Vann debuted in Feb. '96. Then Effie in March and Vanessa in May. Dawn Phoenix celebrated her 18th birthday in the November issue. Linsey Dawn McKenzie, "Finally Legal," capped a great year. 1996 would eventually get overshadowed by 1999, 2003 and 2010, but it established *V-mag* as the home of the new naturals.

What did 18-year-old Dawn Phoenix wear on the November '96 cover? Her birthday suit!

Jenny

Carol Brown

Carrie

Chloe

Danni

Chloe

Jenny has more cleavage than most girls have total tit acreage. Carol Brown was a social worker who went from posing topless in the UK's *Daily Sport* newspaper to becoming one of our most-popular models ever. Chloe Vevrier dominated Danni Ashe and Carrie in a dick-hardening threesome. Chloe and Danni returned in solo pictorials and reminded us what makes them special. As if we needed reminding.

Danni Ashe

Bonnie Banks

Bonnie, Rhonda and a host of V-Girls returned, but Linsey's debut in the December '96 issue made 1996 a standout year. The British 18-year-old was already a superstar back home in England, where 16-year-olds are allowed to model nude, but her debuts in *Voluptuous* and *SCORE* transformed her into an international sensation. She would have won the Newcomer of the Year award…but we didn't have one yet.

Rhonda Baxter

Linsey Dawn McKenzie

1997

CAN WE TELL YOU A LOVE STORY?

Create a Top 100 list and there's bound to be debate over who did and didn't make the list. So we expect a lot of V-men to ask, "Where's Alexis Love?"

The decision to omit Alexis was difficult, but we think Alexis was more of a *SCORE* Girl than a V-Girl. More on what makes a V-Girl later in the issue.

But an anniversary issue without Alexis, cover model of the April '96 issue, didn't seem right. Amazing Alexis was 46 when she made her *V-mag* debut in 1996.

"I wanted to show everybody that you don't have to be 21 years old and anorexic with huge, silicone boobs to be a pin-up girl. When *Voluptuous* came out, I called John Fox and said, 'I want to be in *Voluptuous*.'"

She was. And, as always, Alexis showed us!

Carrie Lynn

Carol Brown

Chloe

Jenny

Here's what we'd like you to do: imagine. Don't close your eyes. That would spoil the fun. Keep them wide open. Then imagine going down on Chloe Vevrier's hairy pussy. Imagine her moans of pleasure–her speaking your name in her sultry, German accent–while you feast on her pussy. Now, imagine Jenny. She's lying on her back. Her giant H-cup naturals are splayed, but you're well aware of the cleavage tunnel she can create. Imagine placing your hard cock between her breasts and Jenny squeezing them together for the greatest tit-fuck of your life. And imagine…you're on a trans-Atlantic flight…and Linsey Dawn McKenzie is your flight attendant.

Linsey Dawn McKenzie

Rhonda Baxter

Sammie Black

Rhonda Baxter loved to do unusual things, and we loved watching her doing them. In 1996, we watched her vacuuming and playing with food. In the May '97 issue, Rhonda painted her tits. The title of "greatest black 'n' stacked V-Girl" belonged to Jenny until Sammie Black brought her HH-cups over from the UK. We understandably asked, "What's in the water over in England with all those super-busty naturals?" What we didn't realize was that the British big-tit invasion was just beginning. Many V-Men like their V-Girls natural all the way, and that means naturally hairy pussy, too. Busty German Effie satisfied their desires.

Effie

Heather Michaels

In 1997, Devon Daniels beat Lisa Miller in the finals of the "Big Breast Challenge," a competition that took over a year and a half to complete. The mag's cover underwent a radical re-design with multiple-girl/multiple-headline layouts becoming the norm (and reflecting the array of goodies inside). And Heather Michaels from Florida debuted and was proclaimed on the Nov. '97 cover as "This Year's Best New Discovery." Do you think she was?

10 TO REMEMBER

By Dave Rosenbaum

Looking back at the covers that shaped V-mag's history

You *can* tell a magazine by its cover. Since 1994, the covers of *Voluptuous* have tempted, teased and also told the story of 20 years of the world's greatest naturals. Every *V-mag* covergirl is special, and we strive to make every issue memorable, but some covers have been more memorable and more significant than others.

Here are 10 of our favorites.

Spring 1994: Our First Cover

On the cover: Rachel, a British girl whose claim to fame is that she was the cover girl of the first issue of *Voluptuous*. But it wasn't the girls that made the first issue a hit. It was the message conveyed on the cover: "All Plump, All Stacked, All Natural" and "Big, Bold, Rubenesque Women Showing It All For You!" Not until the second issue did we reveal the magazine's blue chip pedigree: "A new publication from *SCORE*."

February 1996: Menage A Twat!

Inside, two of our Top 100 girls, Chloe Vevrier and Danni Ashe, enjoyed a three-way with Carrie (who just missed making the Top 100). On the cover, things got as hot and daring as you could ever expect on the cover of a newsstand men's magazine as Chloe, Danni and Carrie got it on for all the world to see.

September 1996: Pussy on the cover!

Looking back, it's shocking to see how permissive censorship restrictions were for the covers of newsstand men's magazines in the 1990s. Dawn Stone–in her pre-augmented days–was totally nude with just her finger tips covering her areolae and her bald mons venus on display, uncensored. Two covers later, Dawn Phoenix would celebrate her 18th birthday in her birthday suit.

August 1998: Big hangers!

V-Girls are stacked, and few have been more stacked than Jenny, who put her 50-inch naturals on display on the cover. Jenny's incredible hangers dominated the cover of what might have been our most tit-packed issue ever (although, many years later, Micky Bells and Renee Ross would have something to say about that).

By the way, as of press time, three copies of this issue were still available from our back issues department.

July 2000: Seeing triple

Those three girls on the cover? They were actually one girl: Linsey Dawn McKenzie, at the height of her historic growth spurt, from all angles, as if she were moving across the cover. The world's greatest natural was now sporting HH-cups, and we celebrated by giving Linsey her second cover in seven months.

August 2000: Legends

Before there was *V-mag*…there

Continued on page 96

Chloe & Linsey

Lisa Miller

1998

THERE HAS TO BE A LOTTA HAIR DOWN THERE!

These days, almost every girl is shaving her pussy bare, but in 1998, a shaved pussy was the exception rather than the rule. Still, an overflowing bush, commonplace in the 1970s, was rare by the 1990s…and one of the things most-requested by many readers. To them, all-natural meant a natural bush (even underarm hair), and a hairy pussy special in the April '96 issue was one of our most-talked about features ever. "More hair, please! said one reader. "How about switching your magazine over entirely to unshaven ladies?"

We weren't going to do that: The era of bald bush was almost upon us.

Whose tits are those? Whose hairy pussy is that? Here's a clue: Both girls are featured in this issue.

Autumn-Jade

Kim Hines

Linsey Dawn McKenzie and Chloe Vevrier (page 35) went tit-to-tit and clit-to-clit in what we called the "Clash of the Tit-ans." Linsey and Chloe would hook up two more times at our studio in London, England. The readers' love affair with Lisa Miller continued. But Europe didn't have a lock on busty naturals. All the way from Huntsville, Alabama, Autumn-Jade made her *V-mag* debut. We couldn't know then that she still had a lot of growing to do. University of Florida undergraduate Carrie Lynn continued her studies courtesy of the *Voluptuous* Scholarship Fund. And Kim Hines–aka Kim Eternity–brought her West Coast tits to *V-mag*.

Carrie Lynn

Heather Michaels

Michelle

Carol Brown

Votes arrived by snail mail and email, by telephone and even by FedEx. The votes came from all over the world for our first Model of the Year award. First, we asked the readers to choose 12 finalists from among all the girls who appeared in *V-mag* in 1998. Two of those finalists–Carol Brown and Heather Michaels–are on this spread. Then we asked them to choose a winner. And our first Model of the Year was…Carol Brown, beating out Linsey Dawn McKenzie and Chloe Vevrier, among others. We didn't award Newcomer of the Year back then, but if we had, Michelle and Jade would've been contenders.

Jade

Has there ever been a pairing of mega-naturals like Sammie Black and Jenny? Is this photo of the two British bra destroyers together the greatest hanging-tit pic ever? And why are we asking questions when we should be jacking?

1999
Via Paxton

Sierra

CHLOE WENT ALL THE WAY. AND SO DID CARRIE.

V-Girls are usually not porn stars. And in 1999, there was no such thing as hardcore sex in newsstand magazines (although, ironically, the censorship standards for non-XXX sex were far more lenient). That's why Chloe Vevrier's first boy-girl photos in the August '09 issue of *SCORE* and the hardcore video *Chloe's Hardcore Debut* were such big events: Chloe had been modeling since 1992, and we never expected her to go all the way. But she did in a three-way with Russian Kathy and, believe it or not, Kathy's boyfriend.

Today, most V-Men love seeing preggers, but back in the 1990s, we weren't sure how you'd react. And, indeed, reaction was mixed when Carrie appeared in the Aug. '99 issue at seven months preggers.

"Russian" Kathy got some, too, but Chloe's first on-camera XXX was the big event of 1999.

We watched Carrie grow…and grow…and grow! So sweet, so innocent, so knocked up!

Carrie Lynn

Deja

The era of the mega-stacked, augmented feature dancers was coming to a close. The Naturals Renaissance had begun. Via Paxton (previous spread), truly the perfect V-Girl with her combination of big tits and a bootylicious ass, arrived from Chicago. Sierra came from Atlanta with cumming on her mind.

When you turn the page, you'll see three more girls who made 1999 a watershed year in big-boob history, a turning point for girls with huge racks. *Voluptuous* was growing in popularity. *SCORE* and *Voluptuous* had become the top two best-selling big-boob magazines in the world, and many of the very best girls were V-Girls.

Danni Ashe

Lorna Morgan

Kerry Marie

The Naturals Renaissance was mostly a British affair. The May '99 issue brought us Jessica Turner, a 19-year-old student from Sutton, England. Welsh office worker Lorna Morgan arrived in the April '99 issue. And, courtesy of Linsey Dawn McKenzie, who discovered her dancing at a club in London, Kerry Marie from Hillingdon, England also arrived in April '99…the same issue in which we announced that Carol Brown was 1998's Model of the Year. In 1999, six of the 13 finalists for Model of the Year were newcomers. But the winner was Devon Daniels, a favorite from the 1980s who appeared in a special pictorial in *V-mag* in 1999.

Jessica Turner

2000

THE HEAT IS ON...AT HOME AND ABROAD

In Portugal, five spectacular naturals–Lorna Morgan, Kerry Marie, Jade, Jessica Turner and Annette Christiansen–were heating up the beach for the *On Location Portugal shoot*. Meanwhile, in South Florida, *V-mag*'s editors and consultants were trying to decide whether to heat up the magazine with finger- and dildo-insertion photos and something that was previously unimaginable in newsstand men's magazines: hardcore sex.

The decision to forge ahead with the heat in the December '00 issue was daring. Who knew how local governments would react? After all, it's one thing to sell magazines with hardcore sex in adult stores. It's another to sell them in the same store where people were buying magazines like *Family Circle* and their daily newspapers.

And who knew how some readers would react? For many, the V-Girls were the objects of their fantasies, and now they would be seeing them having sex with other men.

In the end, most V-Men enjoyed seeing hardcore sex in the mag. As for local restrictions…the era of men's mags in opaque polybags was upon us.

Diane Poppos

Kerry Marie

Chaz

Amanda White

The Naturals Renaissance showed no signs of slowing. In fact, it never would slow. How was it possible that the bustiest naturals were getting bustier (at a time when the bustiest non-naturals were getting smaller)? The UK kept churning out great new V-Girls: Chaz in the May 2000 issue, Amanda White in the July 2000 issue, Fiona Steels in the October 2000 issue. Fiona's roommate had seen a newspaper ad for models and brought Fiona along for company. Guess who became the model?

Fiona Steels

Denise Davies

V-Girls come to us in many different ways. Denise Davies, another busty Brit, was married to a guy who just happened to be a V-Man. He suggested that they take some pictures of her and send them to *V-mag*. Denise thought that was a great idea. Denise's amateur photos were hot: nipple-tugging, pussy-spreading, even a butthole closeup. We were so impressed that we published her homemade pics in the December '00 issue and scheduled her for a pro photo shoot. She would become a great.

Deja

Michelle

Jessica Turner

Via Paxton

If V-Girls come to us in many different ways, They leave us in many different ways, too. Jessica Turner was sailing with us on Boob Cruise 2000 when she met one of our photographers. They fell in love, and after the ship docked, they ran off and got married. "I should have thrown him overboard," associate editor Elliot James joked…or maybe he wasn't joking. But this story proves any V-Man's dream can come true. Although Jessica's modeling career would get cut short, the fact is, she didn't end up with a famous person or millionaire. She married a V-Man…a lucky guy who could have been you or me.

Sammie Black

Lorna Morgan

Lorna Morgan joined us in Portugal for an on-location shoot and then in the British Virgin Islands for Boob Cruise 2000. She charmed every passenger she met. But the major big-boob event of 2000 happened earlier in the year when Linsey Dawn McKenzie exploded off the cover of the January 2000 issue, "BUSTIER THAN EVER!" as the headline proclaimed. Linsey would make three cover appearances in 2000, setting a *V-mag* record, but Model of the Year would elude her again. The winner: Via Paxton.

Linsey Dawn McKenzie

2001
Susie Wilden

Denise Davies

Fiona Steels

SAILING AWAY TO KEY LARGO WITH FIVE V-GIRLS

Highlights from a week in Key Largo, Florida with Kerry Marie, Chaz, Lorna Morgan, Chloe Vevrier and Desirae:

- The girls arriving at the beach house, throwing off their clothes and trying on each other's clothing, swimsuits and bras.
- Kerry Marie and Lorna Morgan, topless, diving into the pool after their shoots for the day were completed.
- Desirae, on the balcony, actually helping to direct her own photo shoot.
- All five girls swimming with dolphins on a memorable day off that a glowing Kerry Marie called "brilliant."
- Kerry Marie, Lorna and Chaz oiling up Chloe poolside. Not just oiling her up. Super-saturating her with oil. This scene in the DVD *On Location Key Largo* remains one of our best ever. Just like this shoot, still among the greatest in *V-Mag* history.

Line 'em up! From left to right, Lorna Morgan, Kerry Marie, Chloe Vevrier, Chaz and Desirae in our version of a police lineup. This was one of the many highlights of our week in Key Largo, Florida.

Via Paxton

Lorna Morgan

Sarah Mercury

The UK continued to turn out great naturals in 2001 as Susie Wilden debuted her E-cup sucklers and housewife Denise Davies made her pro debut. But in 2001, the U.S. stepped up and contributed three great naturals. First was Sarah Mercury in the March '01 issue. A girl-next-door from Cape Cod, Massachusetts, Sarah told us she always dressed down to hide her I-cups when she was out in public, but she happily showed all for us! Next came Desirae in the June '01 issue. This 19-year-old, F-cup Floridian was proclaimed by readers to be one of our most-beautiful girls ever.

Desirae

Sharday

The third of those great newcomers from the U.S. was Sharday. "She's 18 years old, 38DDD and still growing" we wrote when Sharday debuted in the Nov. '01 issue… wearing, and then taking off, the same dress she wore to her high school prom. For *SCORE*, she celebrated turning legal by wearing her birthday cake. The teen tit dream from Texas became the first newcomer to win Model of the Year. Kerry Marie vacationed in Key Largo, Florida. Inesse came from Latvia. Samantha was a plumper lover's dream girl.

Kerry Marie

Inesse

Samantha

When Sharday had to bow out of the *On Location Key Largo* shoot, Chaz was a last-minute substitution, flying in from England on a day's notice. "I'm glad I did it," shy Chaz said. "I had the time of my life." Chaz got to oil up her body and sun her beautiful body in the Florida Keys. And, as always, we got to watch!

Chaz

2002
Annie Swanson

Chaka T.

Autumn-Jade

THE ULTIMATE XXX DEBUT: LDM GOES ALL THE WAY!

Annie Swanson discovered her boyfriend's stash of *V-mag* while cleaning his bathroom and decided to become a V-Girl. Chaka T. went from modeling clothing for store catalogs to modeling for *V-mag*. And Autumn-Jade returned, 20 pounds heavier and astoundingly bustier.

But the big news of 2002 was the hardcore debut of Linsey Dawn McKenzie. In all honesty, we'd never thought it would happen. Linsey had never even mentioned to us that she was considering hardcore. But then, one day, we received a phone call from our studio in London, England: "Linsey wants to do hardcore." Hey, we weren't going to stop her!

Linsey's hardcore debut came with the good news and some bad news: She was getting married, and the guy she was going to fuck on-camera was her fiance, not a professional porn stud.

But that was okay. *Ultimate Linsey* became one of our best-selling videos of all-time. The bloke? She divorced him.

Nadine Jansen

Sarah Mercury

In the history of busty naturals, 1999, 2003 and 2010 are considered the big years. But the Class of 2002 should not be overlooked. It brought us such standouts as Czech bra destroyer Lenka, Michelle Bond, Chaka T., Annie Swanson and two girls on this spread, Nadine Jansen and Jezhabelle. Nadine was a German beauty who debuted in *SCORE* in 2001 when she was a little thinner. She blossomed all over and made her V-mag debut as the September '02 covergirl. Jezhabelle was a super-horny 20-year-old dancer and student from South Florida and a real girl-next-door: She told us she liked to beef up her body at a local buffet. Cheap date!

Jezhabelle

Desirae

Sharday

Michelle Bond

Although most of the great V-Girls have long modeling careers with *V-mag*, a few of them have come into our lives for a brief time, enjoyed the thrill of adult modeling and gone on to other things. We'll always wonder what became of Lenka, an HH-cup beauty who we called "The Ultimate V-Girl" when she debuted in the February 2002 issue. Discovered by one of our freelance photographers in the Czech Republic, Lenka was a 19-year-old student who had it all: tits, ass, legs and a pretty face. "How is a woman like her possible?" we wondered. We were sure she would go on to become one of the all-time greats. Unfortunately, Lenka's parents found out about her modeling foray, and her career was cut short.

Lenka

Sierra

Diane Poppos

First, Susie Wilden's boobs grew. Then she said, "I want to do hardcore!" How could we refuse? So this 19-year-old Brit sucked and fucked and even took a cock up her ass for the DVD *Ultimate Susie Wilden* (which also includes a scorching girl-girl scene with Laura Bailey). And what did Sierra do? She came to our studio and gave every stud we threw at her the workout of their lives. It didn't matter how big the cock was, Sierra could take it. She would become the world's greatest naturally stacked porn star. And Diane Poppos visited our Miami studio for the first time, looking even better than before.

Susie Wilden

Gorgeous Views and Natural Boobs

We're always on the move for V-Girls

Three Euro titters, Micky Bells, Terri Jane and Gya Roberts, got wet in Montego Bay, Jamaica.

By Karl Hyppolite

When you're photographing girls with the greatest natural rack in the world, the world, indeed, is your oyster. Which is why we've packed our bags many times over the past 20 years to take our big-tit show on the road. Each trip brings its own brand of big-tit fun in exotic locales. In the end, nothing beats big, natural boobs and gorgeous views.

1999: On-Location Portugal

The roster of heavy-chested babes who made this trip is astonishing: Kerry Marie and Lorna Morgan in their first on-location shoots, the venerable Linsey Dawn McKenzie in steamy girl-girl action with Jessica Turner and Kerry. These soon-to-be legends were joined by Annette Christianson, Adele Stephens, Jade and Teresa May. Talk about partying like it's 1999! The DVD *On Location Portugal* has become a classic.

Linsey (left) and Kerry Marie

2001: On-Location Key Largo

English babes Lorna Morgan and Kerry Marie flew to the Florida Keys for a week of pics and tit-play. They were joined by one of our greatest models ever, Chloe Vevrier. Plus, black-and-super-stacked Chaz from England and newcomer Desirae at a spacious beach house in Key Largo, Florida. They bounced. They sunned their tits. They oiled each other up. They swam with the dolphins. And the DVD has become a classic.

2003: On-Location Costa Del Sol

Two of the greatest newcomers of the new millennium, Ines Cudna and Nicole Peters, both of whom debuted in 2003, joined Kerry Marie–bustier than ever–in the south of Spain. Porn slut Cassandra joined this group of good girls and gave them lessons in being naughty. The girls learned their lessons well.

2007: On-Location Eleuthera

Fittingly, we called this trip to the Bahamas–and the resulting best-selling DVD–*Big Boob Paradise*. Lorna Morgan returned and was joined

Continued on page 146

Denise Davies

Cherry Brady

2003

THE NEW TITS JUST KEPT ON COMING!

The year didn't start with a bang. The January 2003 issue of *V-mag* was a good one, but readers were probably more attracted by the free Autumn-Jade calendar, the return of Czech buster Lenka and Cassandra taking a cock in her ass than they were by the newcomers.

But then…Cherry Brady on the February cover; Ines oiled up on the March cover; Nicole Peters unleashing her J-cup mams on the April cover. The only reason a newcomer didn't grace the May cover was because it was the awards issue, but in July and August, the newcomers were back at it again with future porn star Brandy Talore and Sapphire.

The editors and art directors couldn't believe what was happening. Every month brought a great, new girl. Newcomers were dominating the covers. Editor-in-chief John Fox is fond of saying, "Newcomers drive the magazine," but in 2003, *V-mag* was in overdrive.

Before the year ended, three more newcomers–Angela White, Maria Moore and Casey Cleavage–would earn *V-mag* covers, making 2003, at the time, the greatest year ever for natural newcomers. Since then, only 2010 has possibly surpassed it, but even that's up for debate.

Nicole Peters

Brandy Talore

Marketa

Brandy Talore and Maria Moore? Their only crime was bad timing. In any other year, they would have been near the top of the Newcomer of the Year voting. But in the amazing year for newcomers that 2003 was, Brandy finished sixth and Marie finished 10th. But as great a year as it was, nobody was surprised when Nicole Peters, a J-cupper from London, England with artistic ambitions, ran away with Newcomer of the Year, receiving nearly twice as many votes as her nearest competitor, Angela White. Said S.M., "Nicole was the only possible choice."

Maria Moore

Sunshine

Sapphire

Angela White

She was a girl with a dream. "I mean, some of my idols are V-Girls, like Autumn and Linsey Dawn McKenzie," said 18-year-old Angela White when she debuted in the December '03 issue. "To be in the same magazine that they've been in is a lifelong dream. Being in *Voluptuous* is the most-exciting thing that's ever happened to me." Angela flew all the way from her home in Sydney, Australia to become a V-Girl. She bounced into our studio with unbridled enthusiasm, and she would go on to become one of the greats…like all of the girls on this spread, long-time V-Girls all. It's a sorority of big tits.

Samantha

Ines Cudna

Where will we go to find busty, naturally stacked, beautiful V-Girls? The easier question is, "Where won't we go?" Marketa came to us from the Czech Republic (and enjoyed fucking on-camera). Stunningly beautiful teen Ines Cudna came from Poland, making her a rare Polish V-Girl. And Susie Wilden, still packing on the boob meat, and Laura Bailey represented England. What kind of girls become V-Girls? Here's an example: "I'm still in high school," Ines told us. "I'm very shy." We like her idea of shy!

Laura Bailey & Susie Wilden

What was Cassandra, a XXX porn star who enjoyed taking big cocks up her ass, doing in the DVD *On Location Costa Del Sol* with Kerry Marie, Nicole Peters and Ines Cudna, three girls who only posed solo? Teaching them how to pose hot. Teaching them how to get guys off. And getting off herself. We don't know who enjoyed this scene more: Cassandra, the video viewers or Kerry. It was her hottest scene ever.

Kerry Marie with Cassandra

2004

THE NEW V-GIRLS? THEY LOVE TO FUCK!

What do the girls on this spread have in common? They're all V-Girls with big, natural tits. But there's something else: They all fucked on-camera…a lot.

Bozena, a Czech with F-cups, debuted in the September '04 issue and became a popular porn star in Europe. Veronika, like so many other Czechs, was more interested in fucking on-camera than posing solo, and she would star in such *Voluptuous* XXX flicks romps as *Busty Euro Maids* and *Busty Czech Babes*. She would also share a cock with Linsey Dawn McKenzie in Linsey's second hardcore scene.

And then there was Brandy Talore. Sweet, innocent, corn-fed Brandy Talore from Ohio.

"Never say to a girl, 'Nice tits' or 'Nice rack,'" Brandy scolded. "Say, 'Oh, your breasts are nice,' or 'Your body is nice,' but don't say, 'Nice tits.' It's vulgar."

After she said this, we didn't even broach the subject of her doing XXX. But , in the June '04 issue, Brandy fucked on-camera for the first time. She would become one of the most-prolific busty porn stars ever.

With the new V-Girls, we knew to never say never.

Veronika

Bozena

Brandy Talore

Joana

Cherry Brady

Nadine Jansen

After so many great girls came along in 2003, newcomers no longer had to drive the magazine in 2004. Readers were happy to see more of their new favorites, such as Nicole Peters, bustier Nadine Jansen and Cherry Brady, who surprised us–although didn't exactly shock us–with her first boy-girl hardcore scene. Cherry was even wilder in the sack than we'd imagined she'd be. But 2004 was a fine year for newcomers, and *V-mag* experienced a Romanian invasion of sorts with the arrivals of Crisa and Joana. Back home in Romania, Joana managed a coffee shop. In *V-mag*, she unleased her F-cups for the first of many times.

Nicole Peters

We were partying like it was 2003 when British 18-year-old Kelly Kay debuted in the October 2004 issue. Nobody was surprised when she won Newcomer of the Year. "Barely legal but stacked like few teenagers in history," we exclaimed. Like many Brits, Kelly went topless-only at first but soon posed hotter. Aspen, a secretary from Oregon, came to *V-mag* for fun and to fuck. Inesse got bigger and a lot bustier.

Kelly Kay

2005

Ines Cudna

Denise Davies

Bea Flora

THE SPORT IS FAKE BUT THE BOOBS ARE 100% REAL

Take four naturally stacked girls, a tit-obsessed referee and an oncoming hurricane and what do you get?

We got the DVD *Busty Ladies of Oil Wrestling*, or *B.L.O.W.* Inspired by the growing popularity of professional wrestling in the mid-2000s, we flew Cherry Brady, Angela White, Brandy Talore and Annie Swanson to Miami, Florida, converted our studio into a wrestling ring and asked *Voluptuous* associate editor Elliot James to oversee the proceedings. The poor guy didn't stand a chance.

Instead of wrestling, the girls grabbed and mashed each other's tits, which was just what we'd hoped they would do. Then they attacked the defenseless referee. And while all this was happening, a hurricane was bearing down on Miami. The city survived. Elliot? We're not so sure. The DVD? A huge hit.

What's going on here? Which girls are on which teams? The only thing we know is that in the above-right photo, Cherry Brady is executing the atomic boob mash on Annie Swanson. Pro wrestling is fake, but our girls are real.

Kelly Kay & her mother

Angela White

Samantha Kay

Sapphire

"Tits…the reason to be jolly!" read the headline on the cover of the first issue of 2005. V-men had a lot to be happy about. G-cup Miranda (next spread) started the year right by debuting in the January '05 issue. Compared to 2004 and 2003, the year was short on quantity of great newcomers–although Samantha Kay (left) brought quantity of boob-meat to the game–but there was plenty to keep V-men jacking. "Mum's the word," we wrote when Kelly Kay posed with her busty mom, Jane. Cherry and Angela became bosom buddies. Then Cherry, Angela, Brandy and Annie showed another side of themselves.

Brandy Talore Cherry Brady Annie Swanson

Cherry Brady & Angela White

Miranda

Jezhabelle

Kerry Marie

Bozena

Bozena enjoyed her first on-camera cock. Kerry Marie showed us her naughty side (remember what we said about girls getting hornier as they get plumper?). Miranda is the only V-Girl born in Italy. Jezhabelle seemed to get sexier with every appearance (she let our videographer fuck her with a strap-on for one scene). And Linsey Dawn McKenzie fucked on-camera for only her second time, this time taking the cock from a professional porn stud and bringing along Veronika for the ride. LDM and porn star Veronika seemed like an unusual pairing (Linsey requested her), but the result was the best-selling DVD *Maximum Insertion*.

Linsey & Veronika

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Cup Size: D/DD Bust: 40"to 46" Waist: 34" to 42" Hip: 42" to 48". S&H: U.S.: $10. International: $20 per set

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MEMORABLE COVERS

Continued from page 34

were, of course, naturally stacked girls who showed their goodies for the world's viewing pleasure. We celebrated these girls with a special issue featuring the natural legends who pre-dated *V-mag*. The cover of this issue was unlike any we'd ever done and shouted, "This issue is special!" Which it was with girls such as Devon Daniels, Lisa Phillips Roberta Pedon, Jeannine Oldfield and many more. But we wondered how readers would greet a mag filled with old-timers. They loved it.

December 2000: Hardcore!

"New XXX Sex Section Inside" shouted the skyline on the cover. Inside: "Blow jobs, f-cking, cum shots and no black dots!" First to fuck in *V-mag:* Stevie Kaye, Mindy Jo and Helena. Uncensored hardcore in a newsstand men's magazine was risky–who knew how local officials, no less the readers, would react?–but we forged ahead into a new era.

Another first on that cover: a V-Girl self-sucking her nipple.

Holiday 2003: Newcomers blowout!

Thirteen was our lucky number because that's how many girls graced the cover of this issue…eight of them newcomers from 2003, perhaps our best year for newcomers ever. The

Continued on page 132

Annie Swanson with Lilith

2006

WHAT IS A V-GIRL?

Merilyn Sakova debuted in 2005. She won *SCORE* Newcomer of the Year. In 2006, she was third runner-up for *V-mag* Model of the Year. She is considered one of the greatest naturals ever.

But the photo of her below is the only picture of her in this issue. Merilyn is a great natural, but she's not one of our Top 100. Why?

Although Merilyn appeared in *V-mag*, her ultra-slim-and-stacked body makes her more of a *SCORE* Girl. The word voluptuous is defined as "full and shapely" or "very attractive because of having large hips and breasts." Merilyn is shapely, but full she isn't. She has large breasts, but large hips? Not at all.

We don't think there's a V-man who would throw Merilyn out of bed. But when we think of Merilyn, the word "voluptuous" does not come to mind.

Anna Song

Eden & Bozena

If Merilyn isn't considered voluptuous enough to be in the Top 100, why is Anna Song? Well, Anna did win 2006 Newcomer of the Year. Although Anna's breasts are smaller than Merilyn's, she has a bigger ass and more-womanly curves. And, unlike with Merilyn, readers never debated whether she belonged in *V-mag*.

Who's the only Israeli model in the Top 100? Eden, who would return several years later as a *SCORE* Girl but was pleasingly plump when she got it on with Bozena. We discovered Brianna Costello at the AVN Awards show in Las Vegas, Nevada in 2006. Readers voted Brianna first runner-up for 2006's top newcomer.

Brianna Costello

Samantha Sanders

Bea Flora

Nicole Peters

In the 1990s, she was Gillian, a British girl with a nice rack… but not nice enough to call her one of the greatest V-Girls ever. In 2006, she returned with a new name–Samantha Sanders–and a much plumper body: Something else had changed about Samantha: she was hot to fuck on-camera, which she did in *Busty Fucks*. After winning 2005 Newcomer of the Year, Bea Flora was first runner-up for 2006 Model of the Year. Nicole was free to hang around as long as she pleased. And Sapphire captured her first of three consecutive Plumper of the Year titles, a record that still stands.

Sapphire

2007

THEY HAD THE BIG BOOBS ON CAMPUS

Stacked college girls Tera Cox, April McKenzie, Panther and Sabina Leigh have been spurned by the other sororities on campus because of their huge naturals. Porn star-turned-sorority sister Gianna Rossi offers them the chance to pledge to Omega Boobs, the bustiest sorority on campus. But first, the girls have to fuck the flat-chested girls' boyfriends.

Only in the movies. Only in the DVD *Poundin' the Pledges*, featuring our first (and only) five-girl/three-guy sex scene.

In the end, the girls got the cum and the pledge pins. Could it turn out any other way?

Natalie Fiore

Gianna Rossi (top row center) know that sometimes, a busty co-ed just needs a chance to prove herself. That's Sabina Leigh and April McKenzie on either side, Tera Cox and black 'n' stacked Panther in the front.

Tera Cox

Angela White

Christy Marks

Even a cursory glance at the first issue of *V-mag* in 1994 and then any issue from 2007 would show you how far the mag had come in those 13 years. In 1994, *V-mag* was unique, special and featured girls you couldn't see anywhere else. But to compare those girls to the one who filled the average issue in 2007…well, that just wouldn't be fair. In 1994, you would've found a handful of DD-cuppers in every issue. By 2007, we considered DD-cuppers flat-chested. Girls like Angela White (seen here in Eleuthera, the Bahamas), newcomer Christy Marks and Brianna Costello caused *V-mag* to overflow with big tits. We were truly in a great era for naturals.

Brianna Costello

Samantha

Kelly Kay

The 2007 Newcomer of the Year was not Christy Marks or Natalie Fiore (who we flew to Nassau for her debut). That alone shows just how great V-Girls had become. The winner was April McKenzie, who debuted in the July '07 issue. Samantha, now known as Samantha 38G, returned, and she was bustier than before. Kelly Kay–the girl who wouldn't show her pussy in her debut–was now self-sucking her nips. And Sapphire won Plumper of the Year again.

Sapphire

April McKenzie

2008
Carol Brown

Christy Marks

Rachel Love

WHERE ARE THEY NOW? THEY'RE IN *V-MAG!*

It was a year of many happy returns. Carol Brown, our first Model of the Year, now married and plumper than before, was even hornier than before, too, when she returned in the September '08 issue. Five years had passed since we'd last seen Rachel Love in the April '03 issue. Time had passed, but both girls were as sexy as ever.

Speaking of which, even the anti-preggers out there had to admit that there was something extra-hot about Lorna Morgan, who was in her third trimester when she showed off her baby bump in the August '08 issue.

"I've never felt more alive or sexy," Lorna said. Her areolae were darker. Her tits were swollen with milk. "I think I'm better than ever."

V-men agreed and helped turn the DVD *Chesty Preggos 2* into a top seller.

A girl whose posing had been relatively tame, Welsh beauty Lorna Morgan shocked us by posing pregnant.

Victoria Lane

Anna Song

Janet Jade

Anna Song returned, and three sensational newcomers made 2008 a special year. Victoria Lane–the epitome of a V-Girl with her bombshell body–debuted in the April '08 issue with her 42-32-42 figure. Detroit's Janet Jade put the "Oh!" in Motown with her DDD-cup jugs and babydoll voice that had everyone falling in love. But the year belonged to Karina Hart, a student from Slovakia who had the most-perfect body a V-Man could ask for: 40-28-40 with F-cup tits and a big, round, fuckable ass. And a great attitude. "Point a camera at me and my clothes fall off!" Karina said. So we did.

Karina Hart

Before she got pregnant, Lorna Morgan joined us for the *Big-Boob Paradise* shoot in Eleuthera, the Bahamas, and hooked up with Gianna Rossi. That's a pairing we never expected to see: Lorna, who has never used a dildo on-camera, with a big-time porn star. But the pairing was electric and resulted in Lorna's steamiest scene ever. "She's as hot as any porn star," Gianna gushed.

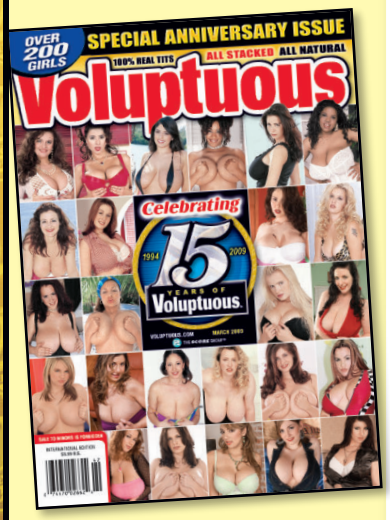
Lorna Morgan with Gianna

2009

FIFTEEN YEARS & STILL COUNTING!

In 2009, Karina Hart enjoyed her first (and only) on-camera tit-fuck in the DVD *Busty Riding Academy*. J-cup Ashley Sage Ellison, a beauty therapist who lived with her parents in Manchester, England, won Newcomer of the year. Sophie Mae debuted, and Maria Moore was bustier than ever. And we celebrated the 15th anniversary of *Voluptuous* with a special 132-page issue starring over 200 girls. On the cover: 25 girls, the most we've ever featured on any one cover.

Magazine publishing had entered a new era. The Internet was threatening the future of many newsstand magazines. But, despite this, *Voluptuous* was still going strong and looking forward to the next 15 years.



Sophie Mae

Maria Moore

Ashley Sage Ellison

April McKenzie

Natalie Fiore

Natalie Fiore didn't just *seem* to get bustier every time we saw her. She *did* get bustier. Natalie was putting on the pounds, and almost all of them were going to her chest. At first, she was more of a *SCORE* Girl. But by 2009, Natalie was a full-fledged V-Girl and still growing. April McKenzie preggers? Very few readers had a problem with that as "more preggers" became one of the most-common requests. "Just legal, just enormous!" we gasped when 18-year-old Mianna Thomas unveiled her JJ-cups for the first time in the April '09 issue. Following in the bra straps of Jenny and Sammie, Mianna and Janet Jade were ushering in a new era of black 'n' super-stacked babes.

Janet Jade

Mianna Thomas

"Nurse!" That's what we shouted when F-cup nurse Michelle May debuted in the November '09 issue. We thought F-cups was an understatement; Michelle's tits were huge and hung beautifully. And how about that pussy? "Nurse!" Is Shyla shy? That's what we wondered when G-cup Shyla Shy debuted in the July '09 issue. The answers: Yes (she's a sweet girl of few words) and no (she fucked in the DVD *Sexed & Suckled*).

Shyla Shy

Victoria Lane

Christy Marks & Karina Hart

At the risk of sounding repetitive…this was a special year for newcomers, so special that Renee Ross didn't win Newcomer of the Year. Renee would go on to win Model of the Year in 2010 and 2011. "Nurse!" Renee, like Michelle May, is a nurse, probably the most-common profession among V-Girls. With her brickhouse body, Victoria Lane is the picture of how a V-Girl should look. Karina and Christy Marks, two of our best newcomers of the past two years, met for the first time in Hungary for *Busty Riding Academy.* Christy gave Karina a lesson in lezzie lust that had Karina's moans of pleasure echoing through the palace grounds.

Renee Ross

2010
Kristina Milan

Karla James

WHY DO WE COMPARE? BECAUSE IT'S FUN!

Big-boob watching is not a competitive sport, but something about naturally stacked girls compels us to compare. Who's the greatest ever? Who has the best boobs? Who has the best ass? Some readers don't like the girl vs. girl aspect of *V-mag*, but most do, and we see these comparisons as an opportunity to honor the best of the best. We've even compared busty V-Girls to flat-chested girls to show…well, V-Men have better taste.

Two of the best, Karina Hart and Ashley Sage Ellison, were photographed in St. Maarten. The girls got along great and posed for what we called a comparison set. After seeing Karina and Ashley side by side, readers had a hard time making up their minds, and it was a shock that Ashley was Karina's equal in the ass department. Readers' final decision: jack to both!

Ashley Sage towered over Karina, but in the tits and ass department, the girls were just about equals.

Taylor Steele

Melonie Max

Natalie Fiore

Natalie Fiore was bustier–again–and got a lot of attention, but the big story of 2010 was that it joined 1999 and 2003 as one of the greatest years for newcomers. We flew to Canada to photograph newbie Taylor Steele, and she was worth the trip. Melonie Max from Nevada was stacked to the max. And Jenna Valentine–a goth California Valley Girl–had readers falling in love.

Jenna Valentine

Michelle Bond

A very happy return: Michelle Bond joined us in Portugal for *Big Boob Finishing School* and was now a genuine V-Girl with much-larger boobs and more-womanly curves. And a very happy debut: Kaytee Carter, a girl who had never been a stripper, never posed nude for a boyfriend's camera, showed off her I-cup naturals and curvy body for V-Men everywhere. Said Kaytee, "Every guy I've ever been with has not been a boob man. They're usually ass men, which makes no sense to me." Makes no sense to us, either.

Arianna Sinn

Destiny Rose

No sooner had we finished photographing Taylor Steele in Canada than we got word from a big-boob scout in Europe that he had discovered a beautiful, busty brunette from Romania. The girl was Arianna Sinn, stacked at 5'1" with G-cup naturals, and, like Taylor Steele, she was the girl-next-door of our dreams. She just didn't live next door! We only had to go to Ohio to find sexy house dancer Destiny Rose, but in 2010, the Dominican Republic was the place for big boobs. That's where we shot Kristina Milan (page 122) and the incredible Miosotis, perhaps the most-slim 'n' stacked natural ever.

Miosotis

Michelle May

Renee Ross

In 2010, the newcomers kept on coming and the long-time favorites kept us cumming! We thought we had seen the last of Michelle May. She'd told us she'd decided to concentrate on her nursing career and no longer wanted to model. But she put on weight, most of it went to her tits and she found herself with a modeling itch to scratch. By the way, this photo is the same one that's on Michelle's "Splat Mat." Renee Ross and Christy needed to do more than scratch an itch. They needed to suck, fuck and get themselves and our studs off. They got all of us off, too.

Christy Marks

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MEMORABLE COVERS

Continued from page 96

newcomers: Brandy Talore, Casey Cleavage, Ines Cudna and Cherry Brady across the top; Devin Taylor and Angela White below Brandy and Casey; Cassitty has the big, caramel hangers, and Nicole Peters is to her left.

February 2010: Holy hangers!

Nearly 12 years after Jenny let her hangers hang on the cover of the August '98 issue, Renee Ross packed her J-cups into an overwhelmed bra on the cover of this issue. We were torn between this cover and Renee's December '13 cover, in which she was dressed as the beer maiden of our fantasies, but went with this one for the overwhelming cleavage factor.

August 2013: We scream for tit cream!

With her big naturals pouring out of a multicolored top, Arianna Sinn celebrated summer by suggestively licking a double-scoop ice cream cone that we wished was our cocks. This photo proved something we've known for years: that sometimes, simply the suggestion of an act can be as titillating as the act itself.

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2011

WHEREVER WE GO...EVEN HOME.

Kaytee Carter (standing) hosted (left to right) Alanna, Destiny, Melonie, Tatiana, Kaytee and a lucky guy in **More To Fuck.**

Although *Voluptuous* and *SCORE* have become famous for their on-location shoots at exotic, tropical locales around the world, not every group shoot takes place in a beach house or mountain villa, but they're still on-location.

Take *More To Fuck*, in which Destiny Rose, Melonie Max, Anna Kay, Alanna Ackerman and Tatiana Blair try to win the hand of an eligible bachelor (by having sex with him, of course!). This DVD was shot at our studio in Miami, Florida. Same with *Busty Ladies of Oil Wrestling* (although we went outdoors to local parks for the training scenes).

Big Girl Sex School was shot at a mansion in Miami. We traveled further south in the Miami area to a jungle-like location for *Mamazon*. *K-Jugs* was also shot at our Miami studio, and *Sex & The Titties* was shot at an apartment in downtown Miami (and the surrounding streets).

So, while we ventured to the Dominican Republic to photograph newcomer Dors Feline (and Terri Jane, and Valory Irene and Lana Ivans) for *Big Tit Skinny Dip* and went to St. Maarten for Leanne Crow's first professional photo shoots (and the DVD *Leanne's Stacked Summer*), we've also been able to work the magic closer to home.

The truth is, the hard part is finding the girls. The easy part is photographing them.

Dors Feline

Leanne Crow

Micky Bells

Gya Roberts

St. Maarten, Montego Bay, Puerto Vallarta, along with our usual stops in Germany, the Czech Republic, the Ukraine and the United Kingdom…in 2011, we were truly world travelers as we spanned the globe to bring you a variety of big-boobed newcomers. "Queen of Cleavage" Micky Bells and self-sucking, former school teacher Gya Roberts were the Montego Babes. Reader's wife Elaina Gregory from Arizona lived closer to our base. And we re-connected with Karla.

Karla James

Elaina Gregory

Kristina Milan

Michelle Bond

Terri Jane

We thought Kristina Milan was more suited for *XL Girls* than *Voluptuous*, but V-Men went so wild for her gigantic milkers that she became a *V-mag* mainstay. Michelle Bond didn't milk her tits…she dipped her tits into milk for her kinkiest pictorial ever. Terri Jane, along with Dors Feline and Valory Irene, was one of the stars of *Big Tit Skinny Dip* in the Dominican Republic. And the black 'n' stacked babes just kept on coming. In 2011, quiet-but-sex-crazy Maserati brought her heavy H-cups to the big show.

Maserati

Kaytee Carter & Destiny Rose

Shyla Shy

Kaytee Carter and Destiny Rose didn't fuck in the feature film *More To Fuck* (all of the other girls did in their attempts to win an eligible bachelor), but their girl-girl scene was, nonetheless, one of the highlights of this unique film. Shyla Shy wasn't shy. Not at all. At least not when a hard cock was within her sight and the camera was rolling. As for Taylor Steele, here's a girl who we were pretty certain would go on to do hardcore sex scenes. She's that frisky, that horny. But her tit-wank scene in the DVD *Tits & Tugs 6* remains the first and only time a guy shot his load on Taylor's tits on-camera.

Taylor Steele

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VOLUPTUOUS XTRA 15

Maserati

Jessica Roberts

Shyla Shy

Sirale

The most fuck-packed edition of the series ever stars 15 girls in hardcore action on three DVDs. Featuring Felicia Clover, Scarlet LaVey, Shyla Shy, Maggie Green, Terry Nova, Harmony White, Jessica Roberts, Brittany Kendall, Jolie Rain, Veronika, Destiny Rose, Sirale, Maserati, Desiree and Beverly Paige. Redheads, brunettes and blondes. Girls next door, black 'n' stacked and preggers. Facials, creampies and tit blasts. 366 MIN.

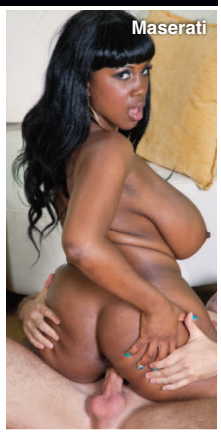
RATED XXX

$39.95 PLUS S&H

COCOA NUT BUSTERS

They've got plush, giant mocha tits that jiggle and round asses that bounce when you're nailing them from the back. Now, you get 15 scenes featuring stacked *Cocoa Nut Busters* like **Kristina Milan**, **Vanessa Del Mar**, **Mianna Thomas**, **Maserati**, **Camille Morgan**, **Delotta Brown**, **Carmen Hayes** and eight other busty mocha madams in XXX action! They'll bust your nut!

310 MINUTES


Maserati

RATED XXX

$29.95 PLUS S&H

FULL FIGURED FOXES 3

Lavina Dream

These sexy, curvy ladies are hot to trot with huge naturals and plump, hungry pussies. The latest installment of this best-selling series boasts 15 busty babes who love to grab and suck on their tits and play with their fuck holes. With over five hours of chicks like KK-cup *V-mag* favorite Dors Feline, this flick is sure to get you off!

303 MINUTES

RATED X

$39.95 PLUS S&H

ORDER NOW BY TURNING TO PAGE 133 OR ONLINE AT *eBoobStore.com*!

TITS ON TOP 2

Eighteen of our hottest naturally stacked babes fucking and sucking to their hearts' desire. They love cock and know what to do with it. Featuring **Siri, Terry Nova, Lana Ivans, Jazmine, Destiny Rose, Felicia Clover, Desiree, Maggie Green, Sirale, Sabina Leigh** and many more. These chicks will leave your cock stiff and your balls drained. The XXX DVD of the year!

402 MINUTES

RATED XXX

$39.95 PLUS S&H

STACKED & STICKY

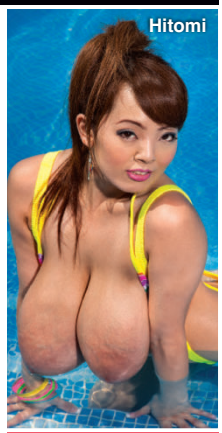
Twelve naturally stacked girls-next-door, almost all of them not on DVD anywhere else, suck and fuck and offer up their big racks for cum. Features 2012 Newcomer of the Year **Siri, Maggie Green, Beverly Paige, Destiny Rose, Jazmine, Kitana Flores, Reina Lee, Felicia Clover, Jolie Rain** and many more.

260 MINUTES

RATED XXX

$39.95 PLUS S&H

ON LOCATION PUERTO VALLARTA



Cum along on our bustiest on-location vacation ever as all-natural J-cuppers **Hitomi**, **Micky Bells** and **Leanne Crow** join H-cup bra-buster **Jenna Valentine** and bustier-than-ever **Natalie Fiore** for a week of fun, tit sex and behind-the-scenes (and behind-the-bedroom doors) action on Mexico's stunning Pacific Coast. All the action is shot up-close-and-personal! A busty get-away for your cock!

130 MINUTES

RATED X

$39.95 PLUS S&H

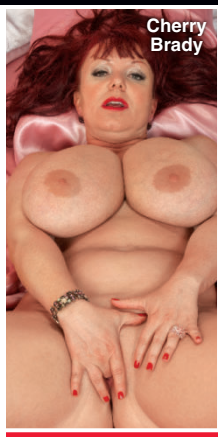
THICK CHICKS ON DICKS ANAL

This raunchy two-disc set features eight of your favorite plush plumpers getting their pussies filled and their asses drilled. Superstar **Lisa Canon** takes a sticky, anal creampie. **Jazlyn Summers** has soft curves and an ass that begs to be stretched. **Skye Sinn** loves man-juice all over her plump body. Plus first-timer **Bri Love** and more. 174 MINUTES

RATED XXX

$39.95 PLUS S&H

ALL STACKED, ALL NATURAL 2



We thought she had retired forever…until **Diane Poppos**, the greatest big-boobed housewife of all-time, returned sexier and raunchier than ever. Plus, V-mag legend and everybody's favorite redhead, **Cherry Brady**, also stars in this hot DVD! Also starring **Michelle May**, **Aileen Ghettman**, **Anna Carlene** and more! You won't find these ladies doing this tit-play and pussy-plugging anywhere else.

255 MINUTES

RATED X

$39.95 PLUS S&H

MONTEGO BABES

When super-stacked **Terri Jane**, **Gya Roberts** and **Micky Bells** go on vacation to a tropical paradise, tits bust out all over! Come to Montego Bay for the wettest, oiliest big-boob party ever. The girls bust out of skimpy bikinis and turn their super soakers on each other. Plus, spend some time with them in the pool, too!

120 MINUTES

RATED X

$39.95 PLUS S&H

MAMMARY MAMBO

It's **Arianna Sinn** and **Miosotis** hotter than you've ever seen them before! Watch as this busty Romanian stunner and mega-boobed Dominican mama go tit-to-tit in a raunchy, pussy-licking lezzie fest! Then the ladies get down in a three-way and some sizzling hard-core action on their own, too! The tit power, the tropical heat…things get extra-hot when you do the *Mammary Mambo*!

74 MINUTES

RATED XXX

$39.95 PLUS S&H

VOLUPTUOUS XTRA 14

10 curvy girls get fucked hard in XXX action! Busty newcomer **Siri** gets her pussy speared and takes a mouth-load of cum! Plus, **Sabina Leigh** tackles two cocks at a time and gets a double facial and **Goldie Ray** gets an anal creampie as a welcome present! This is no-holes-barred big-bust sex from *Voluptuous*!

224 MINUTES

RATED XXX

$29.95 PLUS S&H

THE BREAST OF XL GIRLS 2

This four-disc set is a must-have for any big-boob lover! Featuring 24 hardcore scenes that have never been seen on DVD! That's more than four hours of big girls with enormous tits in all the XXX action! Features **Haydee** in anal action, **Marilyn Mayson, Molly Howard, Danica Danali, Zeta Verrone, Adrianna Avalon** and **Sonja Haze** get sloppy and messy creampies.

520 MINUTES

RATED XXX

$49.95 PLUS S&H

DVDs SHIP THE SAME

RIPE RACKS 2

Featuring 12 of V-mag's bustiest vixens in intimate, sexy scenes. You get two DVDs full of your favorite ladies stripping, fondling their massive jugs, pulling their nipples, sucking and squeezing their tatas, spreading their pussies, masturbating, talking dirty and cumming wildly. Starring **Joana, Leanne Crow, Roxi Red, Felicia Clover, Elaina Gregory, Nikki Smith, Sophie Mae, Rockell** and more!

180 MINUTES

RATED X

$39.95 PLUS S&H

FUCKIN' NATURALS

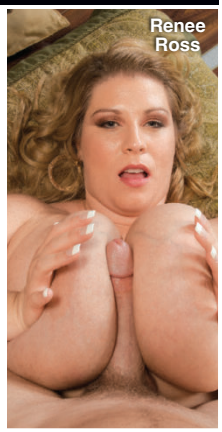
Twelve girls with big fuckin' natural tits fuck hard...so hard that their huge knockers bounce all over the place when they're sucking dick or bouncing up and down on a cock. Features big-assed **Siri,** dirty-talking **Goldie Ray,** girl-next-door **Krystal Swift** and voluptuous **Reina Lee** in nut-busting action.

283 MINUTES

RATED XXX

$39.95 PLUS S&H

ALL THE WAY RENEE



Why is your Model of the Year **Renee Ross** fucking three guys in one movie? Because she's a big girl with big tits who has a big appetite for sex. She wraps her huge J-cups around hard cocks and milks them all! Plus, she shows a flat-chested chick why big tits are better...and why she eats pussy better, too! Loaded with jack talk, plus behind-the-scenes bonuses.

208 MINUTES

RATED XXX

$39.95 PLUS S&H

LARGE LOVIN' 3

Features 13 stacked chicks ready to fulfill your hardcore plumper dreams. **Julia Juggs, Jasmine Jones** and **Skye Sinn** get their asses plugged. **Marilyn Mayson** and **Molly Howard** share a black cock. Plus **Sofia Rose, Kendra Lee Ryan, Nikki Smith** and **Beti Phellasio**. A two-disc set.

258 MINUTES

RATED XXX

$39.95 PLUS S&H

ON LOCATION GRAND BAHAMA

We took **Arianna Sinn, Jenna Valentine, Taylor Steele** and **Karla James** on an excursion to Grand Bahama Island where they were joined by sexy European natural **Natalie Fiore.** These ladies spent their big-boob vacation in the sun and sand in tiny bikinis and we filmed every second. The big-tit action never stops as these V-Girls get wild. Their naked tits make this DVD a holiday of huge hooters.

98 MINUTES

RATED X

$39.95 PLUS S&H

VOLUPTUOUS XTRA 13

Six V-mag vixens siphon as much spooge as they can! **Renee Ross** takes a load on her rack. **Analee Sands** shows off her bellydancing skills. **Vanessa Del Mar** gets her caramel tits coated. **Sadie Berry** gets fucked hard and plumper **Charlie Cooper** takes a hard pounding! Plus, **Anna Kay**, works a hard bone like a pro!

119 MINUTES

RATED XXX

$29.95 PLUS S&H

BUSTY ARIANNA

You asked for it, you dreamed about it and now it's happening! G-cup **Arianna Sinn**, one of our greatest naturals ever, goes all the way on-camera, not once but twice in her first hardcore scenes. Arianna sucks, wraps her jugs around a rod, tit-fucks and has her shaved pussy fucked deep by two lucky studs, too! She loves to take loads of cum all over her big tits.

80 MINUTES

RATED XXX

$39.95 PLUS S&H

BUSTY RIDING ACADEMY

Six naturals go to the *Busty Riding Academy* to learn how to ride horses, but they end up learning how to ride cocks, instead! **Christy Marks** and **Terry Nova** have a four-way, **Jasmine Black** gets DP'd, **Kristy Klenot** and **Melissa Mandlikova** have a tits-and-tugs three-way and **Karina Hart** takes a hot load of cum between her tits.

152 MINUTES

RATED XXX

$39.95 PLUS S&H

TITS & TUGS 9

In the ninth edition of the world's greatest tit-fuck/tug-job DVDs, we bring you two naturals whose giant, natural racks make huge cocks disappear: K-cup **Roxi Red** and **Anjii Ross**, both finalists for *V-mag* Newcomer of the Year. Their milky tits overwhelm any bra they can find. Plus, *V-mag* newcomer **Nikki Smith,** MILF **Tahnee Taylor** and **Alexis Silver.** Seventeen girls in all! 250 MINUTES

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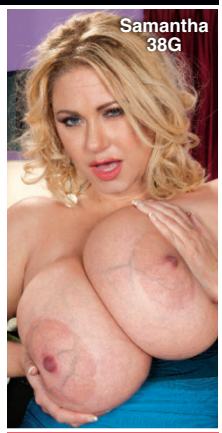
MY TITS, MY STORY

One of the most-famous plumpers of all time, **Samantha 38G** has been titillating boob lovers for over a decade! Now, follow this Texan TITan's career in 11 scenes from her first solo set to her latest XXX scene where she gives up her tight asshole! See her hot threeway with **Renee Ross** and getting speared by Shane Diesel's 11-inch monster cock, too!
220 MINUTES



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THICK CHICKS ON BLACK DICKS

These porcelain plumpers ride the black rail! **Cassie Blanca** smothers a big, black dick with her tits. **Bailey Santanna** gets fucked in the ass by a choco cock. **Sienna Hills**, **Lisa Canon** and **Charlie Cooper** show off their XXX skills. And dirty-talking **Julia Juggs** gets fucked right on the stairs.
120 MINUTES

RATED XXX

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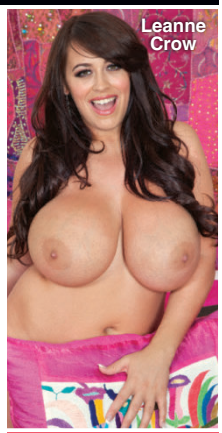
V-GIRLS NEXT DOOR

They have soft, ripe, naturals and they're hornier than ever. Cum along with V-mag's dirtiest dozen as they diddle their clits and plug their pussies. It's just you and your favorite V-girls. Stars **Jenna Valentine, Michelle Bond, Roxanne Miller, Elaina Gregory, Terri Jane, Natalie Fiore, Cherry Brady, Leanne Crow, Micky Bells, Michelle May, Janne Hollan** & **Sophie Mae**. 209 MIN.



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CHESTY PREGGOS 2

Everything is bigger in this flick: bigger tits, bigger sexual appetites and bigger orgasms! Starring mommies-to-be **April McKenzie**, **Sunshine** and **Stefani** in raunchy XXX! Plus, a very pregnant **Kali West** tugs cock with her knockers, and V-mag legend **Lorna Morgan** puts on a striptease for you!
101 MINUTES

RATED XXX

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PREGGOS & MILKERS

There's nothing like a sexy mother or mother-to-be. This two-disc, special features seven of your favorite busty preggers fucking, playing and lactating. Features longtime favorites **Kali West, Lorna Morgan** and **Kristina Milan**, whose swollen J-cup breasts lactate. **Shyla Shy** stars on the second disc and fucks at seven-months and eight-and-a-half months and lactates post-preggo. 283 MIN.

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DOUBLE-STUFFED PLUMPERS 2

If two is company, then three is the type of crowd a plumper lover wants to be a part of. The second installment of this series features your favorite curvy babes getting the double-dickings they crave. Highlighted by Marilyn Mayson getting double-teamed and creamed, this is the cum-busting DVD you need. Cameron Skye gets double-dicked. Plus, a bonus three-way scene featuring Nikki Smith and Scarlet LaVey. 132 MINUTES

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ON-LOCATION

Continued from page 74

by Terry Nova, Christy Marks, Angela White and porn star Gianna Rossi. The chemistry and sexual energy between the girls was palpable and resulted in some of our hottest scenes ever.

2008: On-Location Hungary

This may have been our most-ambitious shoot in terms of distance and the number of girls we photographed. The big-boob lovers of the world had been introduced to the legendary Karina Hart only months prior, and we took her and Christy Marks, Terry Nova, Kristy Klenot, Melissa Mandlikova and Jasmine Black to an historic castle in Budapest. The result was the DVD *Busty Riding Academy*, featuring Karina's only on-camera tit-fuck and another DVD, *Hooter Hospital.*

2010: Grand Bahama

To the Bahamas to photograph a quartet of stacked naturals taking in the sun. Busty newcomers Karla James, Arianna Sinn, Jenna Valentine and Taylor Steele were joined by bustier-than-ever Natalie Fiore. They destroyed overmatched bikinis on the beach and took big-tit skinny dips. This trip also spawned *On-Location Grand Bahama*, a DVD that can only be considered a holiday of huge hooters.

2010: On-Location Dominican Republic

Miosotis and Kristina Milan, two of the greatest naturals ever, hail from the beautiful Dominican Republic, so it only made sense to shoot them in their backyard. They were joined by Vanessa Del and Arianna Sinn, in what was, girl-for-girl, our bustiest shoot ever.

2010: On-Location Portugal II

Back to Portugal for another memorable trip that resulted in a classic DVD: Valory Irene, Lana Ivans, Arianna Sinn, Michelle Bond, Sophia Mae and Eden Mor in *Big Boob Finishing School.* Michelle played the firm but fair instructor who taught her quintet of busty students how to use their bodies and big tits to be the ultimate man-pleasers.

2011: On-Location St. Maarten

Angela White, who had already established herself as a big-tit legend, shot her first hardcore scenes. Leanne Crow came all the way from England for her first photo shoots and the DVD *Leanne's Stacked Summer*. Michelle Bond, Maggie Green and Charley Green were the busty supporting cast.

2011: On-Location Montego Bay

In one of our best years for newcomers, Micky Bells, Gya Roberts and Terri Jane made Jamaica their personal playpen. The resulting DVD, *Montego Babes*, is unforgettable and filled with water play and tit play.

2011: On-Location Puerto Vallarta

Leanne Crow came back for another special shoot and was joined by Hitomi and Gya Roberts in Mexico. Jenna Valentine made the trip as well, and she and Leanne became breast friends. Natalie Fiore and Queen of Cleavage Micky Bells were there, too.

2013: On-Location Dominican Republic II

Week One: favorites Hitomi, Valory Irene, Joana and Sha Rizel. Week Two: Jennica Lynn, Lavina Dream, Vanessa Y. and Roxanne Miller. In 20 years, we may look at this group as the greatest collection of V-Girls gathered in one location. The DVD is coming soon.

Jennica Lynn is surrounded by tits! Lavina Dream is mashing, Roxanne Miller is grabbing.

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2012
Melissa Manning

Hitomi

CAUTION! V-GIRLS AT WORK!

Readers often ask us, "What's a day in the studio like for a V-Girl?" Our answer: "It isn't all fun and games…but an awful lot of it is!"

Melissa Manning, a girl-next-door from Michigan, brought along her sister when she visited our studio for the first time in 2011.

"It was so fun," Melissa said. "I felt so pampered. I'd never had my makeup done by a professional stylist. I've never felt so beautiful."

Hitomi, the world's bustiest Asian natural, didn't come to our studio in Miami, Florida for her first *V-mag* shoots. That's because United States law forces us to go abroad to photograph girls who aren't U.S. citizens. So, in 2011, Hitomi joined us in Puerto Vallarta, Mexico. In 2013, she joined us in the Dominican Republic.

"I had so much fun," Hitomi said in Japanese through her translator. "It was almost like I was on vacation."

Pamper the girls. Make them feel like queens. Because they are. That's our policy.

V-Girls at work? Not exactly. (Left to right) Natalie Fiore, Leanne Crow and Micky Bells enjoy some down time in Puerto Vallarta, Mexico in 2011. But when busty girls are in bikinis, we always have our cameras handy.

Natalie Fiore & Micky Bells

Diane Poppos

Dors Feline

Natalie Fiore was still growing, but had she met her match in Micky Bells? Who knows? All we knew was that it was a lot of fun watching them go tit-to-tit in Puerto Vallarta, Mexico. Diane Poppos, President of the Busty Housewives of Texas, returned in the November '11 issue. "The goddess of big tits lives," wrote one admirer. Dors Feline returned, and so did the debate over tattoos. Love 'em or leave 'em, you have to appreciate this sexy Brit's huge, heavy hooters. Siri, a reader's wife and a self-professed Harry Potter-loving nerd, brought her hourglass figure to the party. Readers adored her face and tits as well as her broad ass.

Siri

Elaina Gregory

Aspen

Why did reader's wife Elaina Gregory do her first tits 'n' tugs scene? "It's something I was curious to do, something I was curious to see," Elaina said. Elaina satisfied her curiosity and also satisfied one of our studs, who unleashed his load all over her rack. We love the story of Aspen. Back home in Oregon, she's a secretary. She's not a porn star. Never has been. Doesn't want to be. When she decides to be naughty, she calls our studio and says, "I want to fuck one of your studs!" And she's always welcome. Aspen has fucked only for The SCORE Group. Here's what's amazing about Maserati: Even when she has a cock in her pussy, we can't take our eyes off her magnificent J-cups.

Maserati

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THE BIRTH OF V-MAG

Continued from page 6

The first issue of *Voluptuous*, cover-dated Spring 1994, rolled off the presses in early 1994 and was greeted mainly by *SCORE* readers who had been alerted to the arrival of this new mag featuring "All Plump, All Stacked, All Natural"–as read the headline below the *Voluptuous* logo–and by all of our competitors. And, of course, by the confident–but still cautiously optimistic–*V-mag* editorial staff.

"Based on the reader input we'd been receiving, we were fairly confident of the magazine's success," John said. "The fact that we began publishing quarterly instead of bi-monthly, however, is an indication that we had some reservations. Likewise, when you look back at the fact that *Voluptuous* jumped from quarterly to monthly after only the third issue, skipping a slower ramp-up like we'd had with *SCORE*, you have all the proof you need that *V-mag* was met with strong early acceptance."

Still, the idea of a magazine entirely devoted to all-naturals was met with some skepticism. *Gent* had tried that in the 1970s and '80s, but many thought those days were long gone.

"I remember the sales numbers coming in so strong for *Voluptuous* that our distributor joked to me that one day it might surpass *SCORE*'s circulation. They were just shocked. I wasn't. *Voluptuous* was an instant hit, even moreso in the UK, where the readership appeared more pro-natural than in North America."

Any lingering doubts about whether natural lovers had the mag of their fantasies were erased when Lisa Miller graced the cover of the Fall '94 issue. At 5'11" and over 150 pounds with huge naturals and a plump belly, Lisa (unlike Chloe Vevrier, who also debuted in that issue) was the kind of girl who would never be featured in *SCORE*. But she was the kind of girl *V-mag* readers adored.

Wrote reader M.C. from Great Britain, "At long last, here's a publication I can lay my hands on that's completely free of the silicone syndrome and is dedicated entirely to naturally stacked women–real voluptuous women. Thank you for introducing *Voluptuous* to these shores."

Roxi Red

2013

ALL OF THE GREATS ARE NATURALS!

Looking for the surest sign of how much things have changed since 1994? Want actual proof that The Naturals Renaissance is still ongoing, replacing the super-stacked augmented era that defined the 1990s? Then look no further than a DVD.

That's right, a DVD: *The Greatest Big-Bust DVD Ever, Vol. 3.* The name has changed, of course. Back in the early 2000s, the VHS era when the first two volumes came out, the name of the series was *The Greatest Big-Bust Video Ever.* But the difference between those early volumes and Volume 3 is more than skin deep. Because almost all of the girls in the first two volumes were augmented. All 48 girls in Volume 3, including covergirl Leanne Crow, are naturals.

And that's how much times have changed.

Terri, Micky & Gya

Hitomi

Over at *SCORE* magazine, there's something called "The 20 Club." To gain entrance into this exclusive sorority, a girl's chest must be at least 20 inches larger than her waist. Not surprisingly, most of the girls in this club have augmented breasts. But not all of them. There's Linsey Dawn McKenzie and Miosotis.

And 2013 brought us Roxi Red. It came as no surprise when she won Newcomer of the Year, not with her K-cup juggernauts and 50-30-36 body. Rockell, a Southern beauty, was a runner-up for top newcomer. Melissa Manning returned bustier than ever. And Hitomi, the world's bustiest Asian natural, continued to stun.

Rockell

Melissa Manning

Siri

Back in 2000, it was hard to believe that we were seeing sucking and fucking in a newsstand men's magazine. These days, it's hard to believe that there was a time when girls like Siri, Rachel Love and Arianna Sinn weren't going all the way in the pages of *V-mag*. Most readers love the hardcore action, but a small percentage of readers still look back fondly on the days when the mag was packed with solo and girl-girl layouts. They want to imagine that they have the girls to themselves. And maybe there are girls you marry and girls you fuck. But why can't a girl be both?

Arianna Sinn

2014

HERE'S TO THE NEXT 20 YEARS!

Roxanne Miller, Vanessa Y., Jennica Lynn and Lavina Dream raise a glass to the next 20 years of **Voluptuous.**

Near the end of 2013, *Voluptuous* did one of the things it has become known for: taking a group of great naturals to an exotic, tropical island for an on-location photo and video shoot. The location: Puerto Plata on the Dominican Republic's stunningly beautiful north coast. Hitomi, Valory Irene, Joana and Sha Rizel joined us the first week. When they left, Jennica Lynn, Lavina Dream, Vanessa Y. and Roxanne Miller took over our big-boob villa. We weren't trying to send a message to boob lovers around the world, but if we had been, this would have been it: Twenty years after its birth, *Voluptuous* magazine is going strong and looking forward to 20 more years. Times have changed. Most of our competitors are gone. But *Voluptuous* remains, true to the pledge it has made since Day One: All Stacked, All Natural.

Lily Madison

Jennica Lynn

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20 YEARS OF REAL TITS!